

#### **ABOUT SAI PUMPS & SERVICES**

Sai Pumps & Services is involved in manufacturing of Chemical Process Pumps & Equipments and offering positive solutions to customers needs. Sai Pumps & Services is started by a team of Technocrats, specialist in the application engineering of process pumps and utility pumps for use in various industries. Most of the products supplied, are custom designed for specific applications. Sai Pumps & Services cover a full range of metallic & non- metallic process pumps which comprising of various transfer pumps and process pumps. These pumps are used for applications such as transfer of various kinds of acids, alkalies & solvents and handling of various corrosive & toxic liquids/chemicals.

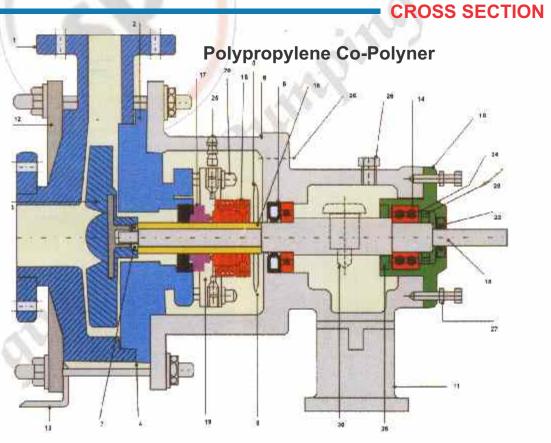
## CUSTOMER SERVICE

Pumps & Equipments economics are dictated by availability. Customer service is a matter of attitude. Our teams of experienced engineers / technicians are experts in locating trouble sources, finding positive solutions and restoring normal pump/equipment operation fast and efficiently. Sai Pumps & Services offers a complete service package, from pump commissioning, training of operating & Maintenance team and repair services. We are at your site in no time to support you consistently with effective solutions. Sai Pumps & Services see to it that customer's pumps are always running.

# **QUALITY POLICY**

We are committed to

- Satisfy all customers need & expectation with Quality Products.
- Adopt Innovative, Pro-active, Responsive & Caring approach to exceed Customers Expectation and Continuous Improvements



#### **PARTS NAME**

| Sr.<br>No. | Parts Name        | M.O.C.        | Sr.<br>No. | Parts Name          | M.O.C. | Sr.<br>No. | Parts Name                | M.O.C.   |  |  |  |
|------------|-------------------|---------------|------------|---------------------|--------|------------|---------------------------|----------|--|--|--|
| 1          | Volute Casing     | Polypropylene | 11         | Leg for Bearing HSG | C.I.   | 21         | Tie Rod With Nut          | SS 316   |  |  |  |
| 2          | Back Plate        | Polypropylene | 12         | Cage Ring           | MS     | 22         | Outboard Oil Seal         | NEOPRENE |  |  |  |
| 3          | Impeller          | Polypropylene | 13         | Foot Rest           | MS     | 23         | Lock Out                  | MS       |  |  |  |
| 4          | Pump Packing      | P.T.F.E.      | 14         | Bearing             | STEEL  | 24         | Star Washer               | MS       |  |  |  |
| 5          | Deflator          | PP            | 15         | Bare Shaft          | EN8    | 25         | Cooling Nipple            | PP/BR    |  |  |  |
| 6          | In Board Oil Seal | NEOPRENE      | 16         | Sleeve              | CER    | 26         | <b>Bolt for Adaport</b>   | MS       |  |  |  |
| 7          | 'O' Ring          | P.T.F.E.      | 17         | Mating Ring         | CER    | 27         | <b>Bolt Bearing Cover</b> | MS       |  |  |  |
| 8          | Adaptor           | C.I.          | 18         | Rotary Seal         | GFT    | 28         | Circlip                   | MS       |  |  |  |
| 9          | Bearing Hsg.      | C.I.          | 19         | Locating Flange     | HYLAM  | 29         | Oil Plug                  | MS       |  |  |  |
| 10         | Bearing Cover     | C.I.          | 20         | Stud for Locating   | SS 316 | 30         | Oil Level Ind.            | GLASS    |  |  |  |
|            |                   |               |            | Flange              |        |            |                           |          |  |  |  |

# **METALLIC PUMPS**

Investment Cast Centrifugal Pumps ANSI B 73.1 m:-All these pumps follow the ANSI pump dimension as well as the ASA 150 flange dimension with raised faces. The pumps are offered in various materials like Cast Steel, SS304 (CF8) SS316L (CF3M), Alloy20, Hastelloy - B&C, and CD4MCu etc.

#### **Design Features:**

• Back Pull - out Design

Partially Open Impeller
 Max Head: Up to 50 MWC
 Max Capacity: 100M³ / hr.



# **NON - METALLIC PUMPS**



Solid Moulded Polypropelene Pumps:-

Molded PP Pumps have gained wide acceptance by Chemical Industry for handling of corrosive media and ideal choice for handling of acids and alkalis. The pump incorporate robust design to handle corrosive fluids including corrosive slurries.

**Application:** Permits application with corrosive media upto

70° C temperature.

Max Head: Up to 50 MWC
Max Capacity: Up to 50 M³ / hr.

#### **VERTICAL PUMP**

Sp-Vgp pumps are used for continuous operations like

- Scrubbing
- ETP Liquid Transfer
- Acidic Slurry Filtration



## SIDE SECTION PUMP



SP-SSP-Series pumps are designed for slurry applications like

- Slurry Filter
- Slurry Transfer
- Ejector etc...

#### END SUCTION PUMPS PERFORMANCE TABLE AT - 1440 RPM

| Model      | Suction | Diascharge | Impeller | HP   | RPM  | Head in mtr. / Capacity in m3 / hour |       |        |        |        |        |  |
|------------|---------|------------|----------|------|------|--------------------------------------|-------|--------|--------|--------|--------|--|
|            | Size    |            | Dia      |      |      |                                      |       |        |        |        |        |  |
| SP-PP-50R  | 40      | 40         | 195      | 2HP  | 1440 | 13/00                                | 12/5  | 11/10  | 10/15  | 9/20   | 8/24   |  |
| SP-PP-50   | 75      | 40         | 205      | 3HP  | 1440 | 14/00                                | 13/5  | 12/15  | 11/20  | 10/25  | 9/30   |  |
| SP-PP-55   | 75      | 50         | 212      | 5HP  | 1440 | 16/00                                | 15/5  | 14/14  | 12/25  | 10/35  | 8/45   |  |
| SP-PP-50   | 50      | 50         | 220      | 5HP  | 1440 | 17.6/00                              | 17/16 | 15/25  | 13/30  | 11/40  | 8/48   |  |
| SP-PP-100R | 75      | 50         | 250      | 15HP | 1440 | 24/00                                | 23/40 | 21/60  | 20/80  | 16/100 | 13/115 |  |
| SP-PP-100  | 100     | 75         | 265      | 20HP | 1440 | 24.5/00                              | 24/65 | 22/90  | 19/135 | 18/150 | 15/170 |  |
| SP-PP-150R | 100     | 75         | 315      | 40HP | 1440 | 34.5/00                              | 34/50 | 33/105 | 31/125 | 28/165 | 22/250 |  |
| SP-PP-150  | 150     | 100        | 320      | 50HP | 1440 | 35/00                                | 34/50 | 31/190 | 29/240 | 26/280 | 25/300 |  |

# END SUCTION PUMPS PERFORMANCE TABLE AT - 2880 RPM

| Model<br>SP-PP-120 | Suction<br>Size<br>40 | Diascharge<br>40 | Impeller<br>Dia<br>120 | HP<br>2HP | 2880 | Head in mtr. / Capacity in m3 / hour |       |       |       |       |        |
|--------------------|-----------------------|------------------|------------------------|-----------|------|--------------------------------------|-------|-------|-------|-------|--------|
|                    |                       |                  |                        |           |      | 18/00                                | 16/08 | 15/12 | 12/20 | 10/24 | 00/00  |
| SP-PP-130          | 40                    | 40               | 150                    | 3HP       | 2880 | 23/00                                | 20/08 | 18/12 | 15/18 | 12/24 | 08/30  |
| SP-PP-160R         | 40                    | 40               | 142                    | 3HP       | 2880 | 24/00                                | 22/03 | 20/10 | 18/12 | 15/18 | 10/26  |
| SP-PP-160          | 75                    | 40               | 160                    | 5HP       | 2880 | 31/00                                | 26/12 | 25/15 | 20/25 | 15/30 | 10/35  |
| SP-PP-170R         | 50                    | 50               | 160                    | 5HP       | 2880 | 32/00                                | 30/10 | 25/18 | 22/24 | 18/30 | 15/35  |
| SP-PP-170          | 75                    | 50               | 160                    | 7.5HP     | 2880 | 35/00                                | 32/15 | 30/25 | 25/32 | 20/38 | 12/50  |
| SP-PP-40           | 50                    | 40               | 190                    | 12.5HP    | 2880 | 49/00                                | 45/04 | 40/15 | 35/25 | 30/42 | 25/45  |
| SP-PP-50           | 50                    | 50               | 200                    | 15HP      | 2880 | 62/00                                | 60/12 | 59/20 | 55/32 | 50/50 | 55/45  |
| SP-PP-75           | 75                    | 50               | 185                    | 20HP      | 2880 | 47/00                                | 45/25 | 43/60 | 40/75 | 35/90 | 30/105 |

#### INDUSTRY SERVED

Steel
 Textile

Pulp & Paper
 Pesticides

Dyes & Intermediates
 Sugar & Cement

• ETP • Fine Chemicals & Basic Drugs

Chemical
 Refinery

Pharmaceuticals
 Electronic

Power Generation
 Anodizing

# **CONTACT DETAILS**



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